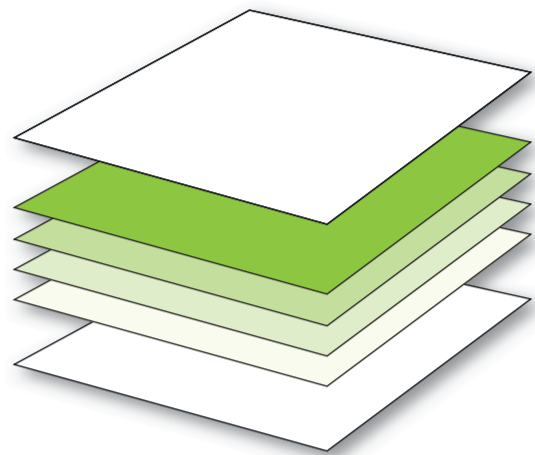


# SinarFOLD-VA

Economical grade white-back folding box board (GC1) which is developed to fulfill the customer demand of good packaging quality in terms of printing and converting process.



DOUBLE COATING	Min 20 gsm	Blade
TOP LAYER		NBKP + LBKP
UNDER LAYER		BCTMP
FILLER LAYER		BCTMP
BACK LAYER		NBKP + LBKP
COATING	8 - 10 gsm	

Grammage (g/m <sup>2</sup> ) T 410 om - 02	Caliper (pt)	Stiffness Taber 15° T 489 om - 04				Thickness (µm) ISO 534 : 1988 (E) (± 10)
		CD (gf.cm)	MD (gf.cm)	CD (mNm)	MD (mNm)	
210 ± 3%	10.6 - 11.4	40	66	3.9	6.5	280 ± 10
230 ± 3%	11.8 - 12.6	44	77	4.3	7.5	310 ± 10
250 ± 3%	12.8 - 13.6	61	105	4.9	8.6	335 ± 10
270 ± 3%	14.0 - 14.8	77	132	7.5	12.9	365 ± 10
300 ± 3%	15.4 - 16.3	88	154	7.9	15.1	405 ± 10/-15
350 ± 3%	19.1 - 20.1	144	245	12.8	25.5	500 ± 10/-15

Tolerance for Stiffness : ± 10%

## PROPERTY

### Roughness

210 - 350 gsm	Average	Top 1.4 µm
	Tolerance	Top Max 1.8 µm

PPS (1.0 MPa) T 555 om - 99

### Gloss 75°

T 480 om - 05	%	Top 50 ± 5
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### Brightness

ISO 2470	%	Top 90 ± 1
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### Moisture Content

T 412 om - 02	%	6.5 ± 1
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### Internal Bond Strength

SCOTT T 569 pm - 00	Min 100 J/m <sup>2</sup>
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### Water Absorption

COBB <sub>60</sub>	Top 35-55 g/m <sup>2</sup>
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## APPLICATIONS

Toiletries, Pharmaceuticals,  
Detergents, Textiles, Tools, Household  
Appliances, Hobby Items, Paper Products

## PRINTING METHOD

Offset, Letterpress.

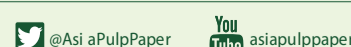


SPECIFICATION FOR REFERENCE ONLY  
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